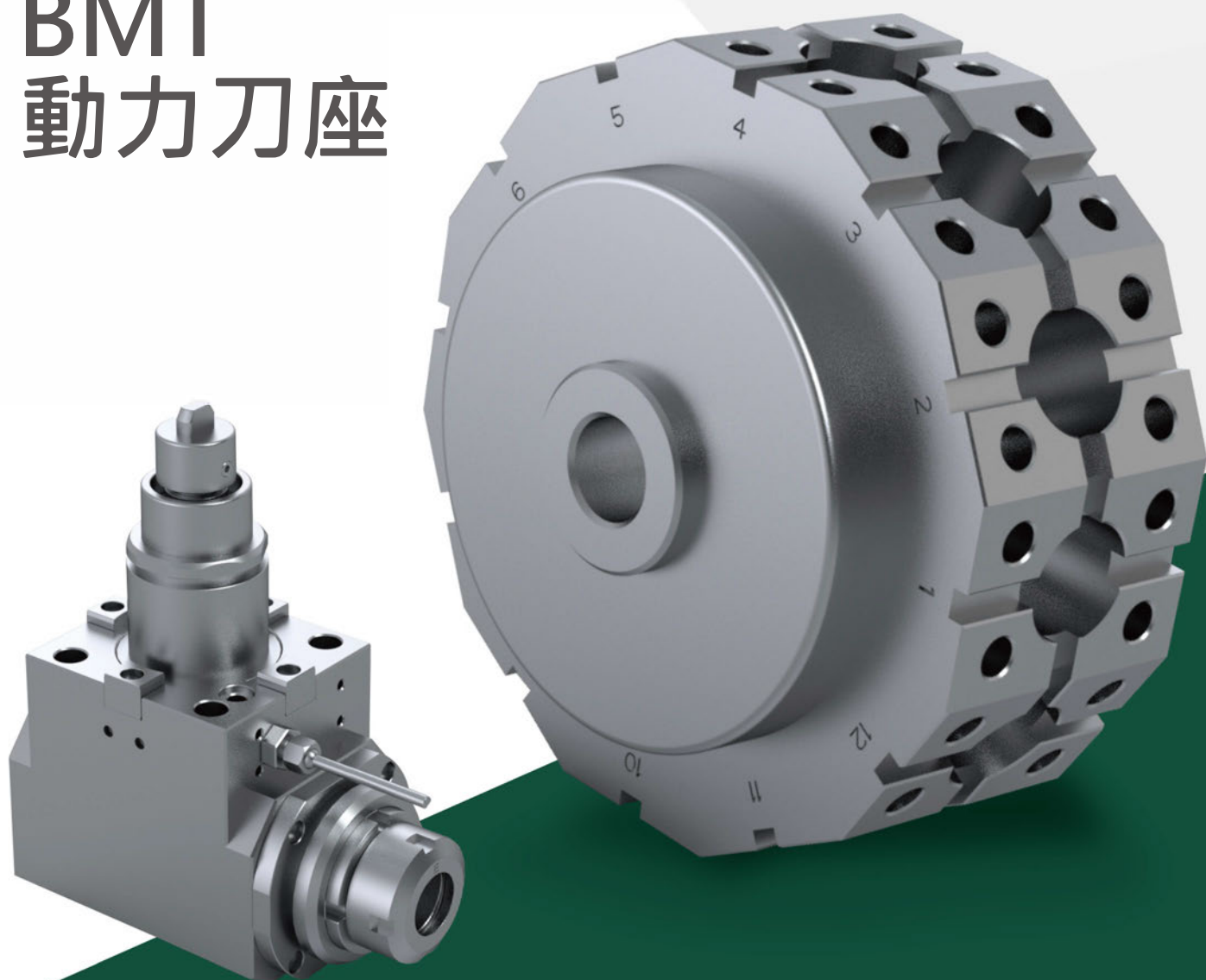


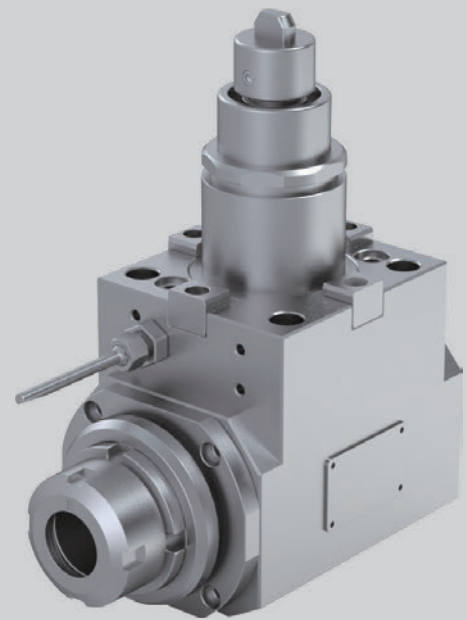
BMT MACHINE TOOLING

BMT
動力刀座



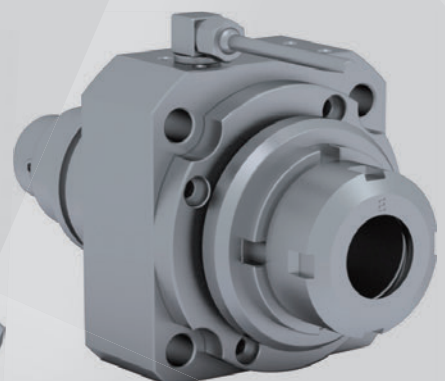
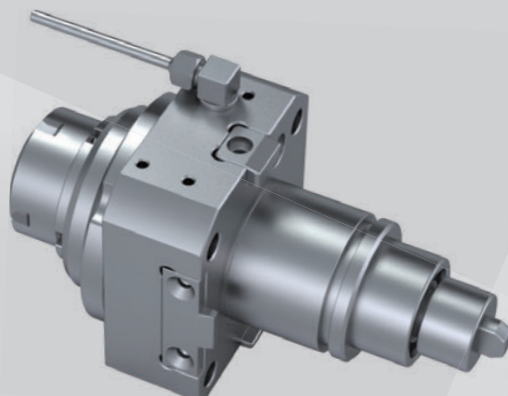
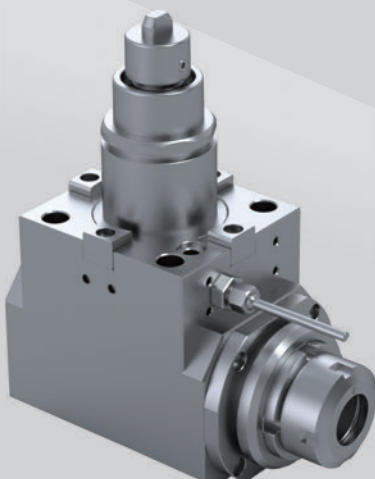
特點 Features

- 客戶導向，訂製品無最低訂購數量要求
- 由高品質材料製成
- 主軸採用陶瓷塗層
- 偏擺公差:0.01mm / 50L
- 每個刀座出廠均在測試台上試跑核
- Customer Focused
No Minimum Production Qty For Customized Products
- Made Of High Quality Materials
- Ceramic Coating On Spindles
- Runout Tolerance: 0.01mm / 50L
- Each Toolholder Is Tested On Our Custom Test Bench



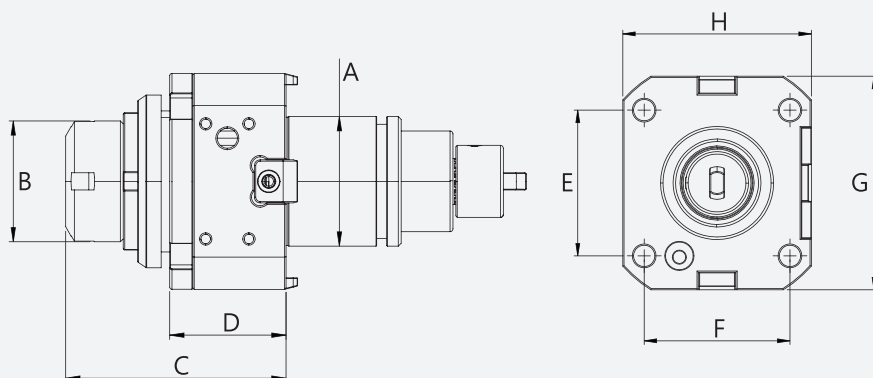
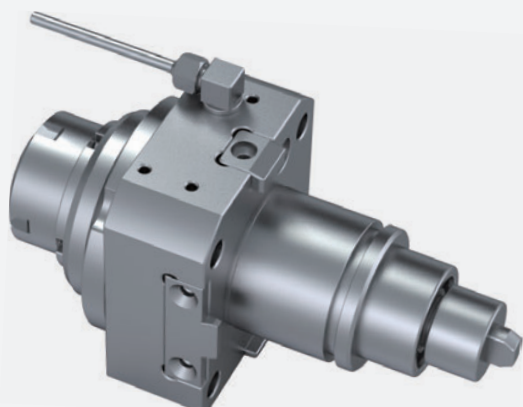
固定式/動力刀座類型 Fixed/Driven Tool Holder Types

1. 固定式刀座:直柄刀座、偏心刀座、雙孔刀座
2. 動力刀座:軸向動力刀座、徑向動力刀座、多輸出刀座、ER筒夾動力刀座
1. Fixed Tool Holders: Straight Shank Holder, Eccentric Holder, Double Hole Holder.
2. Driven Tool Holders: Axial Driven Holder, Radial Driven Holder, Multi-Output Holder, ER Collet Driven Holder.



BMT軸向ER動力刀座

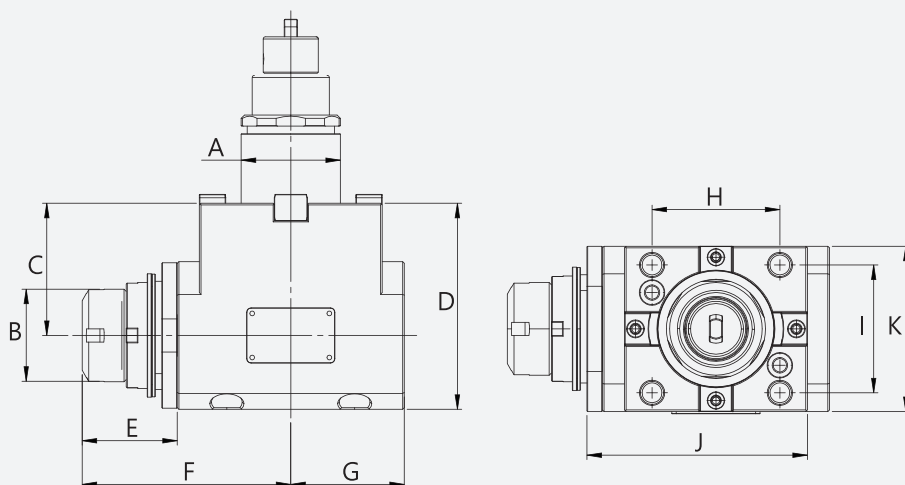
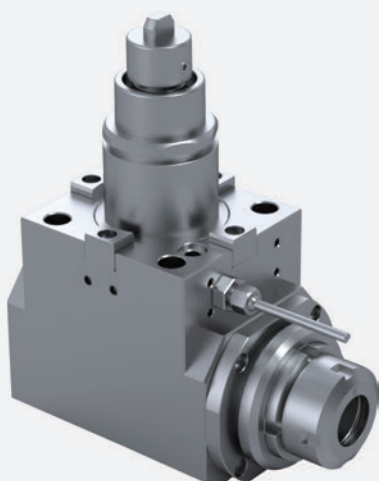
BMT STRAIGHT DRILL-MILLING LIVE TOOL



MOLDER NO.	規格 SPEC.	出水方式 Coolant	A	B	C	D	E	F	G	H	Max. REVOLUTION	GEAR RATIO	N.m
5411-33013	LC-BMT-01-4525-OC	外部Ext.	45	ER25	71	33	58	58	85	75	6000	1:1	45
5411-33016	LC-BMT-01-5532-OC	外部Ext.	55	ER32	74	34	64	64	97	85	6000	1:1	70

BMT徑向ER動力刀座

BMT RIGHT ANGLE DRILL-MILLING LIVE TOOL



MOLDER NO.	規格 SPEC.	出水方式 Coolant	A	B	C	D	E	F	G	H	I	J	K	Max. REVOLUTION	GEAR RATIO	N.m
5411-33031	LC-BMT-11-4525-OC-60	外部Ext.	45	ER25	60	93.5	35.3	87	54.7	58	58	93.5	75	4000	1:1	45
5411-33034	LC-BMT-11-4525-OC-85	外部Ext.	45	ER25	85	118.5	35.3	87	54.7	58	58	93.5	75	4000	1:1	45
5411-33037	LC-BMT-11-5525-OC-60	外部Ext.	55	ER25	60	96.5	44.2	92.7	56.5	64	64	102	85	4000	1:1	70
5411-33040	LC-BMT-11-5525-OC-85	外部Ext.	55	ER25	85	121.5	44.2	92.7	56.5	64	64	102	85	4000	1:1	70
5411-33043	LC-BMT-11-5532-OC-60	外部Ext.	55	ER32	60	96.5	46.2	92.7	56.5	64	64	102	85	4000	1:1	70
5411-33046	LC-BMT-11-5532-OC-85	外部Ext.	55	ER32	85	121.5	46.2	92.7	56.5	64	64	102	85	4000	1:1	70
5411-33049	LC-BMT-11-5532-OC-100	外部Ext.	55	ER33	100	136.5	46.2	92.7	56.5	64	64	102	85	4000	1:1	70

BMT泛用型機床廠牌 BMT Universal Machine Tool Brands

歐美
Europe and America

HAAS
TORNOS

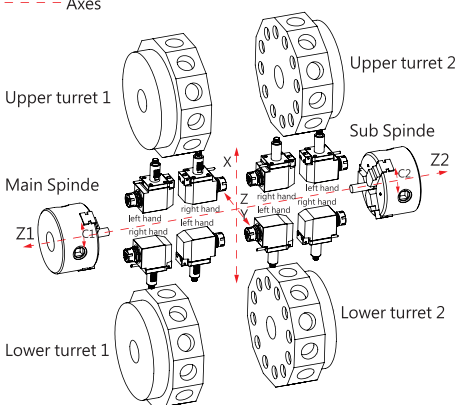
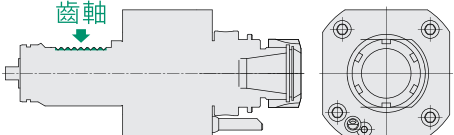
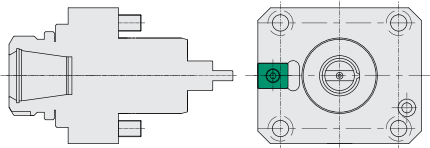
日韓
Japan and Korea

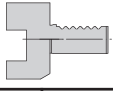
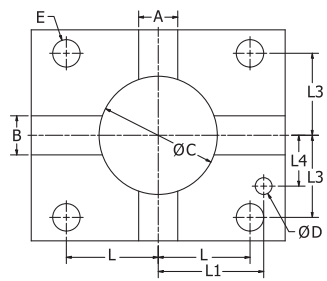
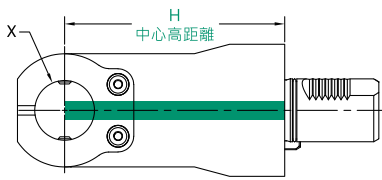
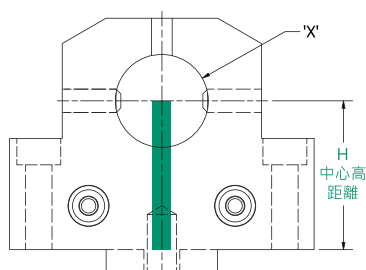
SMEC
DN SOLUTIONS

台灣
Taiwan

台中精機 VICTOR TAICHUNG
洽群 CHIAH CHYUN
程泰 GOODWAY
台灣瀧澤 TAIWAN TAKISAWA

刀座選用規格表 Tool Holder Selection Specification Table

項目 Item	選項 Options														
機床廠牌 Machine Manufacturer															
機床型號 Machine Model															
刀座樣式 Toolholder Style	☐	固定式 Static			☐	動力式 Driven									
刀塔類型(多選) Turret Style	☐	上方 Upper turret 1 and 2													
	☐	下方 Lower turret 1 and 2													
	☐	主軸:Z1和C1軸 Main Spindle													
	☐	副主軸 :Z2和C2軸 Sub Spindle													
	☐	其他Other: _____ (拍照最佳Take Picture)													
刀塔工位數量 Number Of Turret Stations	_____ PCS														
刀塔連接系統 Connection Style Of Turret	☐	VDI 帶齒軸連接 Verband Deutscher Ingenieure													
	☐	BMT螺栓固定連接 Base Mount Turre													
VDI心軸連接尺寸 VDI Connection Size	☐	20mm	☐	25mm	☐	30mm	☐	40mm							
	☐	50mm	☐	60mm	☐	其他 Other: _____									

VDI傳動規範 VDI Transmission Specifications	☐	DIN 69880-ISO 10889 (排齒規範Specification)						
	☐	DIN1809 一字型 		☐	DIN5480 細栓槽 			
	☐	DIN5482 粗栓槽 		☐	TOME 面槽式 			
	☐	其他 Other: _____						
BMT心軸連接尺寸 BMT Connection Size	☐	45mm	☐	55mm	☐	60mm	☐	65mm
	☐	75mm	☐	80mm	☐	其他 Other: _____		
BMT螺栓孔樣式 Bolt Hole Pattern	 線圖為主(可拍照輔助) Line drawings as the primary reference (photos can be provided as supplementary material)							
刀座輸出接口 Toolholder Type And Size	☐	ER20	☐	ER25	☐	ER32	☐	ER40
	☐	C3	☐	C4	☐	C5	☐	C6
	☐	C8	☐	C10	☐	其他 Other: _____		
中心高尺寸H(內徑車刀) Centerline Distance H (only For Id Holders)	H: _____mm  							
加工需求 Processing Requirements	☐	內徑車削 ID Turning		☐	外徑車削 OD Turning		☐	端面車削 Face Turning
	☐	切斷 Cut Off		☐	銑削 Milling		☐	鑽孔 Drill
	☐	攻牙 Tapping		☐	其他 Other: _____			
備註 Remark								



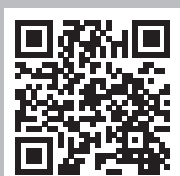
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www.chain-headway.com



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