



# 去毛邊專用刀柄

## DEBURRING TOOL



影片  
Video

內建張力調節機構，伸縮10mm，讓您在恆壓追蹤刀具的同時加工形狀複雜的工件！  
Mechanically Compensate 10mm Edge Deviations For Undefined Edges.

1

去毛邊  
Deburring



2

能夠加工形狀複雜的表面。  
Applicable for deburring uneven surfaces and undefined edges.

3

業界最快等級！高效率！  
最高轉速達10,000min<sup>-1</sup>  
Highly efficient with a max.  
revolution of 10,000 min<sup>-1</sup>.

4

根據工件材質和去毛邊量更換配件即可調整  
(內含3種不同長度墊片)  
Includes three different lengths of gaskets to adjust compensation based on various workpiece materials and deburring needs.

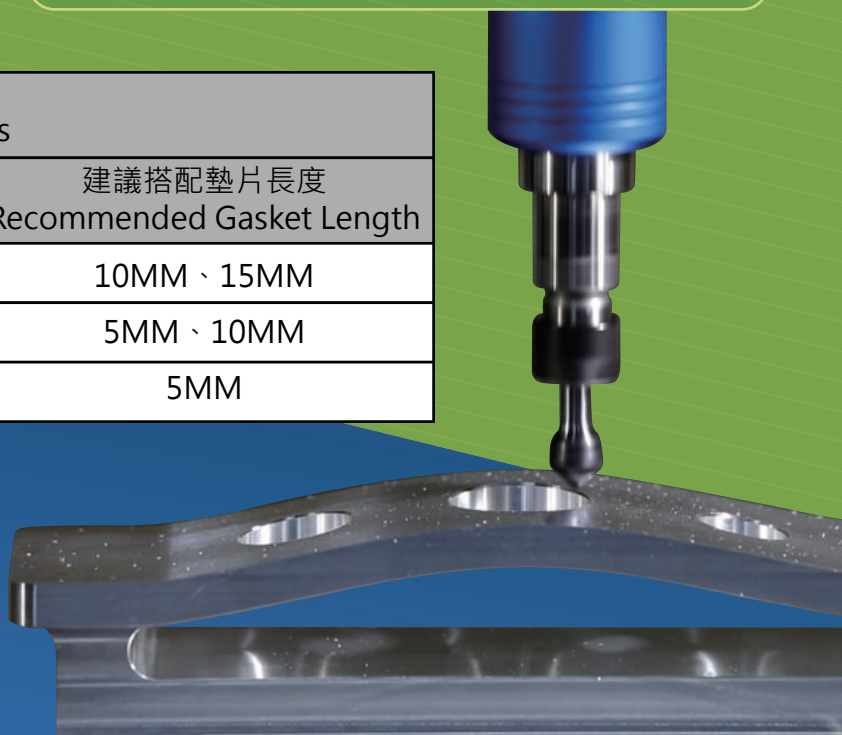
| 切削參數<br>Cutting Parameters |               |           |               |                                       |
|----------------------------|---------------|-----------|---------------|---------------------------------------|
|                            | 轉速<br>S (rpm) | 床台進給<br>F | 下刀量<br>Ap(mm) | 建議搭配墊片長度<br>Recommended Gasket Length |
| P                          | 9000-10000    | 3000-5000 | 0.5           | 10MM、15MM                             |
| M                          | 9000-10000    | 2000-3000 | 0.2           | 5MM、10MM                              |
| N                          | 9000-10000    | 3000-5000 | 0.5           | 5MM                                   |

### 適用工具 Suitable Tools

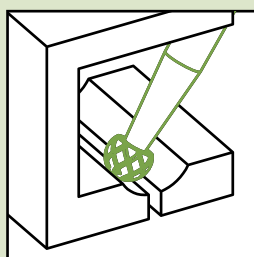
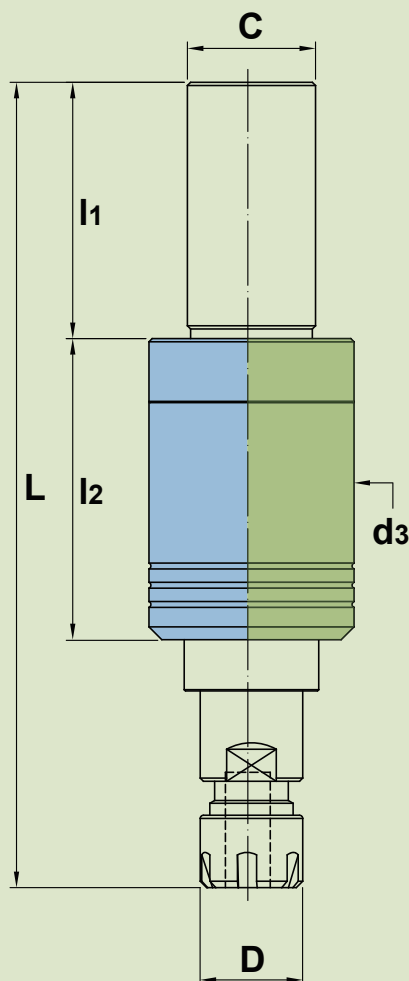
硬質合金棒和端形刷適用於去毛邊工具。  
Carbide Deburring Cutters.

### 適用機器 Suitable Machines

加工中心、各種專用機器等。  
CNC Machines and Dedicated Machines.



# 去毛邊專用刀柄 Deburring Tool



**SPT**

直柄前伸式刀桿

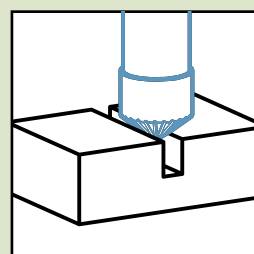
Pull-Type Deburring Tool Holder



**SPC**

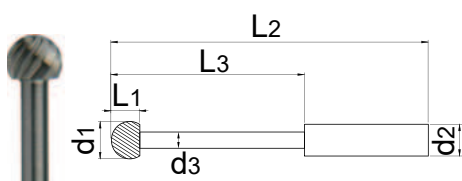
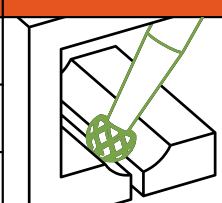
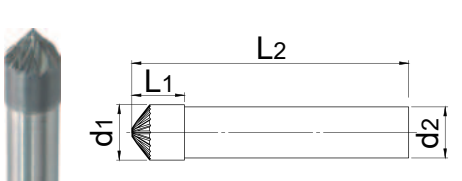
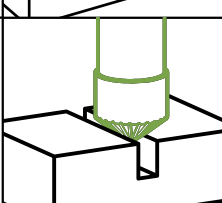
直柄後縮式刀桿

Push-Type Deburring Tool Holder



| 規格 Spec.       | L   | l1 | l2 | D  | d3 | C  |
|----------------|-----|----|----|----|----|----|
| SPT20-ER11M-40 | 119 | 40 | 37 | 16 | 32 | 20 |
| SPC20-ER11M-40 | 126 | 40 | 37 | 16 | 32 | 20 |

## 滾磨刀 (去毛刺用) Carbide Rotary Burrs

| 圖示<br>Image                                                                        | 規格<br>Spec.     | 尺寸 mm |    |    |     |    |    | 加工應用<br>Application                                                                   | 搭配刀柄<br>Compatible with<br>tool holder |
|------------------------------------------------------------------------------------|-----------------|-------|----|----|-----|----|----|---------------------------------------------------------------------------------------|----------------------------------------|
|                                                                                    |                 | d1    | d2 | d3 | L1  | L2 | L3 |                                                                                       |                                        |
|  | CGB0606-50-3-27 | 6     | 6  | 3  | 4.7 | 50 | 27 |  | SPC<br>SPT                             |
|                                                                                    | CGB0606-50      | 6     | 6  | 6  | 4.7 | 50 | -  |                                                                                       |                                        |
|                                                                                    | CGB1206-62      | 12    | 6  | 6  | 11  | 62 | -  |                                                                                       |                                        |
|  | CGC0606-50      | 6     | 6  | 6  | 3   | 50 | -  |  | SPC                                    |



Website(中文)



Website(EN)