

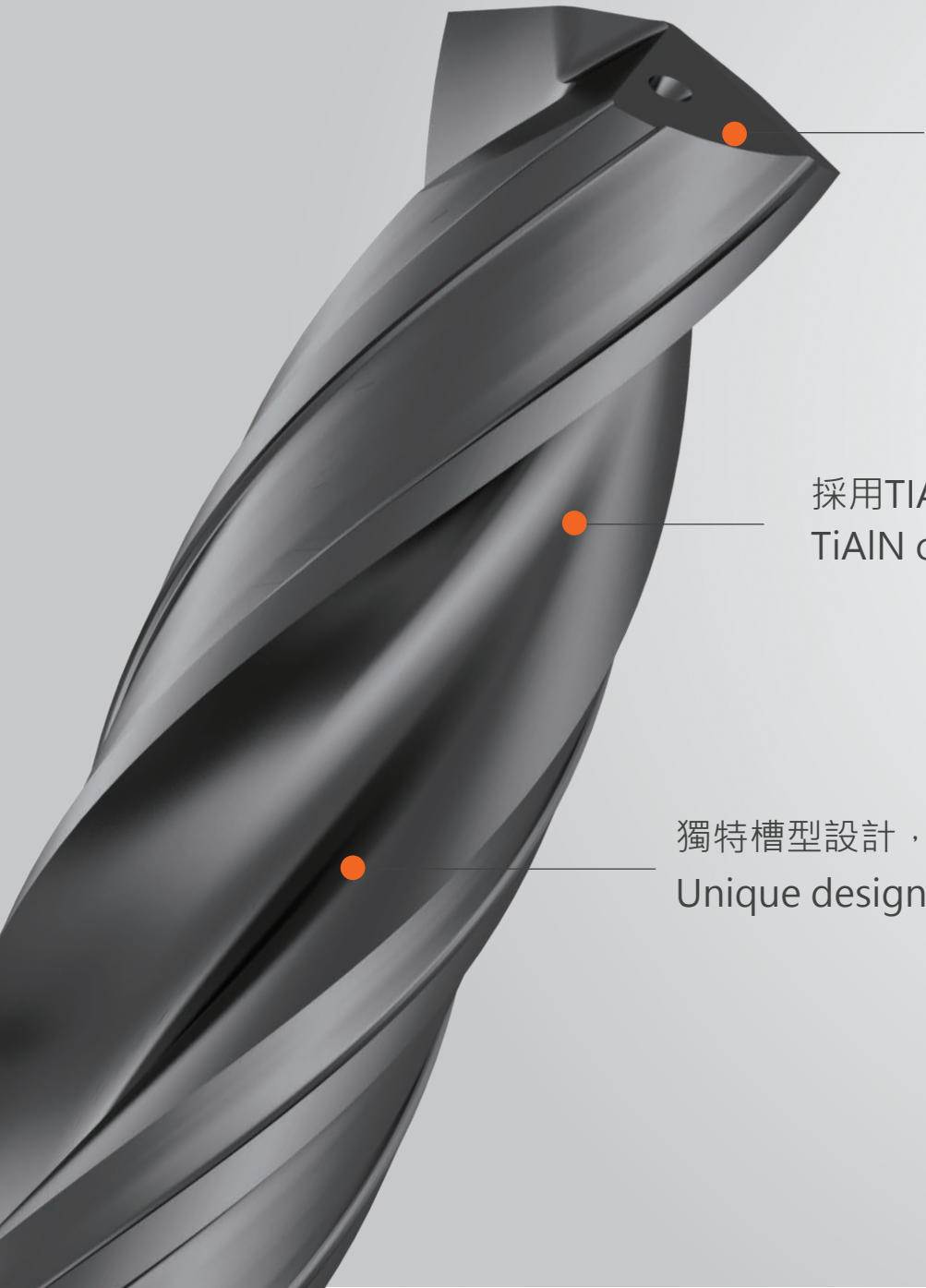


碳化鎢鋼出水鑽頭系列

Tungsten Carbide Drill With Internal Coolant Series



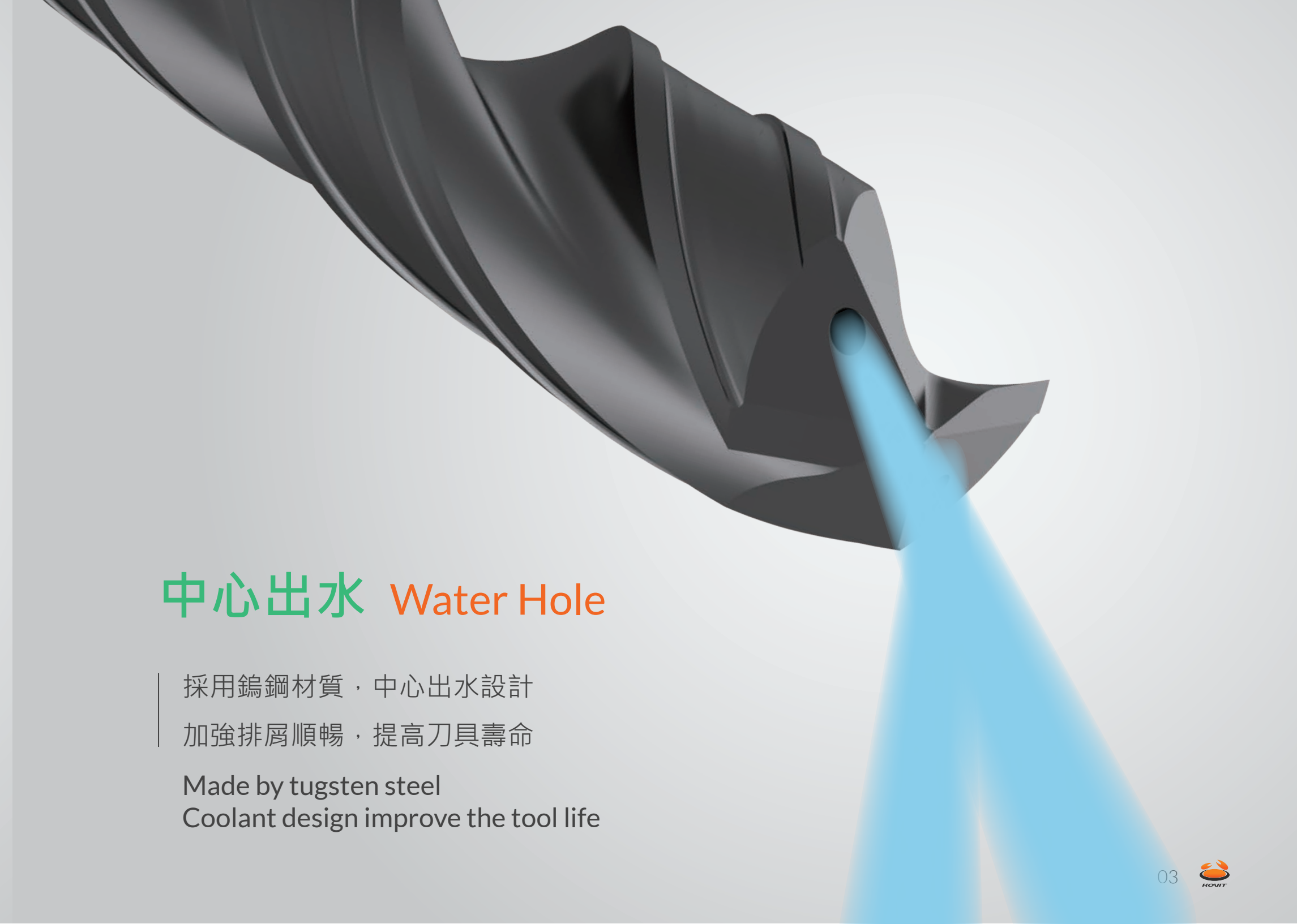
Cutting Edge Solution



特殊的刃口處理，強化刃口強度，提高性能穩定
Special treated drill edge has high strength and stability.

採用TiAlN塗層，具有良好的抗氧化性，耐磨性高
TiAlN coating prevent rust and act as a wear resistance.

獨特槽型設計，具有優良的排屑效果
Unique design with excellent chip removal effect.



中心出水 Water Hole

採用鎢鋼材質，中心出水設計
加強排屑順暢，提高刀具壽命

Made by tungsten steel
Coolant design improve the tool life

鑽頭比較表

Drill Overview

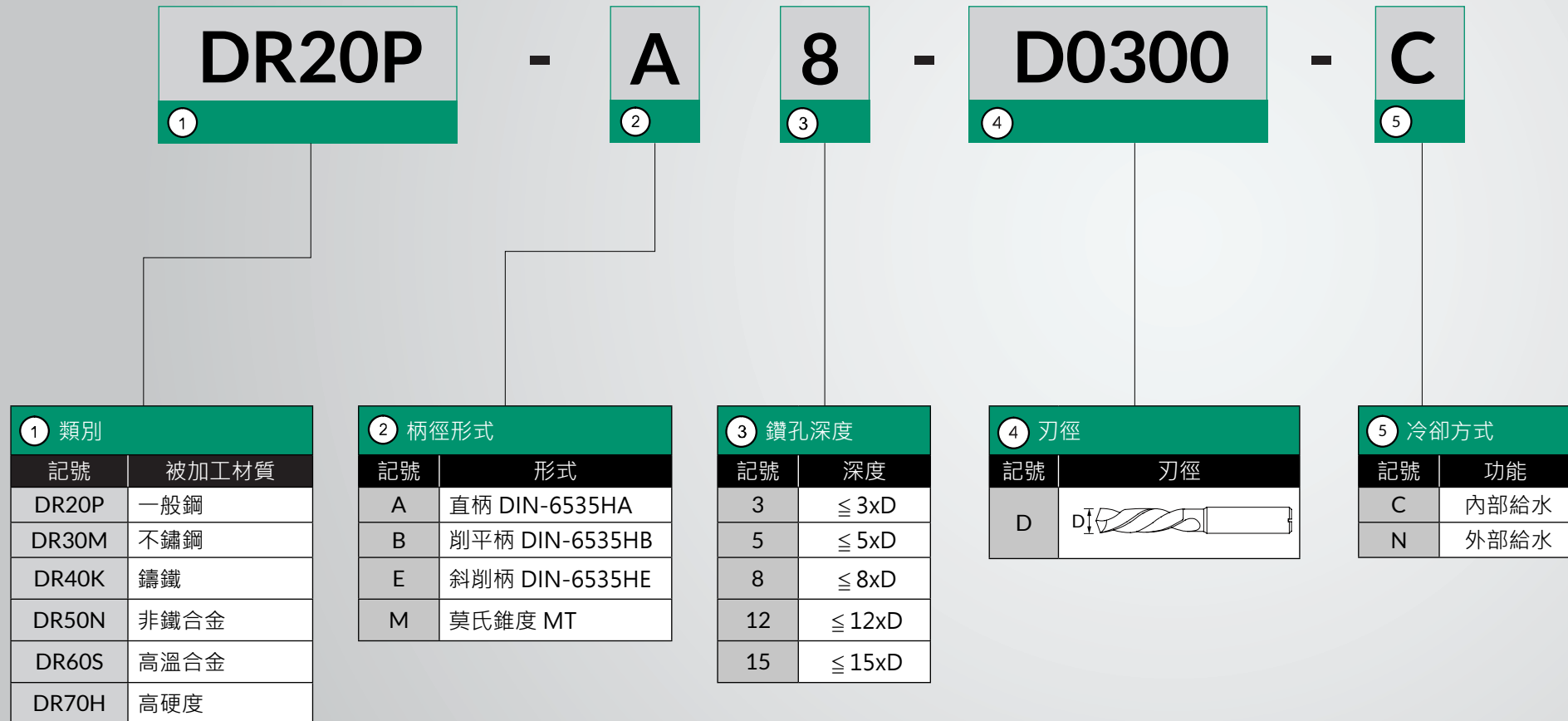
	碳化鎢鋼出水型鑽頭 Tungsten Carbide Drill with Internal Coolant	粉末鑽頭 HSS drill
穩定性 Stability	++	○
加工深度 Cutting Depth	++	○
出水 Internal Coolant	++	—
耐磨性 Wear	+	—
刀具壽命 Drill Life	+	○
需前導孔工序 Leading Hole Process	++(不需要)	—(需要)

++ 佳 Very good + 好 Good ○ 普通 Neutral — 不好 Bad



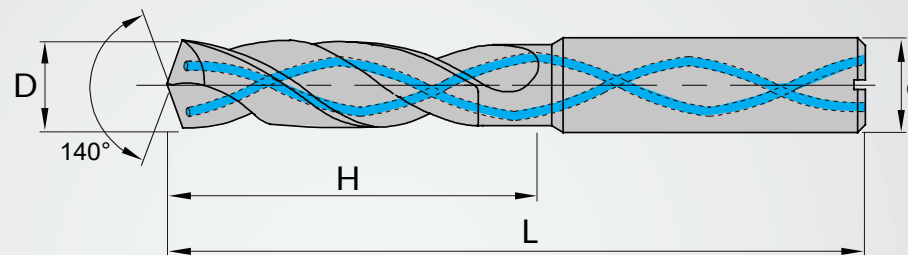
碳化鎢鋼出水鑽頭編碼規範

Tungsten Carbide Drill with Internal Coolant Coding Key



DR20P-A5-C碳化鎢鋼出水鑽頭(DX5)

Tungsten Carbide Drill with internal coolant



先端角

140°

Spiral Pointed Angle

加工類型

P M K

Cutting Material

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A5-D0300-C	66	3	6	28	2	-
DR20P-A5-D0310-C	66	3.1	6	28	2	-
● DR20P-A5-D0320-C	66	3.2	6	28	2	-
● DR20P-A5-D0330-C	66	3.3	6	28	2	-
● DR20P-A5-D0340-C	66	3.4	6	28	2	-
DR20P-A5-D0350-C	66	3.5	6	28	2	-
DR20P-A5-D0360-C	66	3.6	6	28	2	-
DR20P-A5-D0370-C	66	3.7	6	28	2	-
DR20P-A5-D0380-C	74	3.8	6	36	2	-
DR20P-A5-D0390-C	74	3.9	6	36	2	-
DR20P-A5-D0400-C	74	4	6	36	2	-
DR20P-A5-D0410-C	74	4.1	6	36	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
● DR20P-A5-D0420-C	74	4.2	6	36	2	-
● DR20P-A5-D0430-C	74	4.3	6	36	2	-
DR20P-A5-D0440-C	74	4.4	6	36	2	-
DR20P-A5-D0450-C	74	4.5	6	36	2	-
DR20P-A5-D0460-C	74	4.6	6	36	2	-
DR20P-A5-D0465-C	74	4.65	6	36	2	-
DR20P-A5-D0470-C	74	4.7	6	36	2	-
DR20P-A5-D0480-C	82	4.8	6	44	2	-
DR20P-A5-D0490-C	82	4.9	6	44	2	-
● DR20P-A5-D0500-C	82	5	6	44	2	-
● DR20P-A5-D0510-C	82	5.1	6	44	2	-
DR20P-A5-D0520-C	82	5.2	6	44	2	-

● - 標準庫存 Available stock



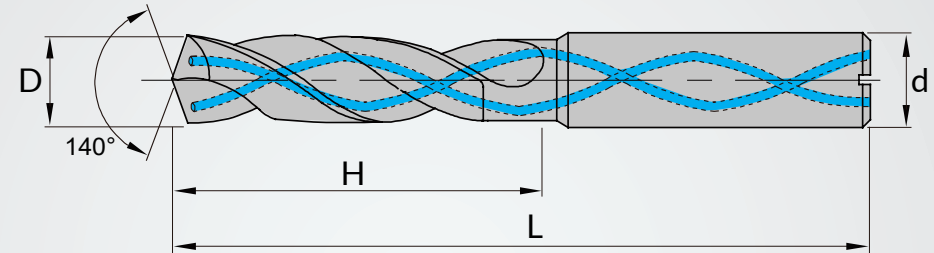
DR20P-A5-C碳化鎢鋼出水鑽頭(DX5)

Tungsten Carbide Drill with internal coolant



先端角
140°
Spiral Pointed Angle

加工類型
P M K
Cutting Material



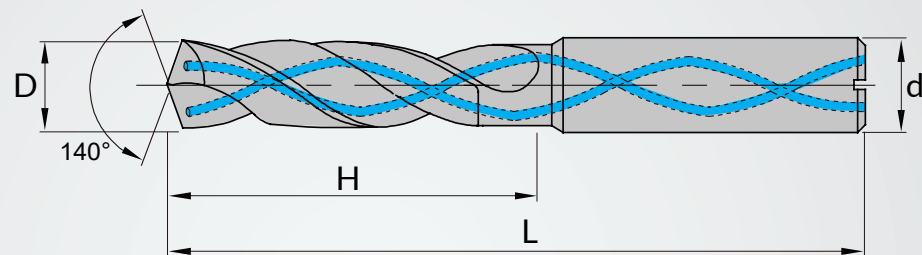
規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A5-D0530-C	82	5.3	6	44	2	-
DR20P-A5-D0540-C	82	5.4	6	44	2	-
DR20P-A5-D0550-C	82	5.5	6	44	2	-
DR20P-A5-D0555-C	82	5.55	6	44	2	-
DR20P-A5-D0560-C	82	5.6	6	44	2	-
DR20P-A5-D0570-C	82	5.7	6	44	2	-
DR20P-A5-D0580-C	82	5.8	6	44	2	-
DR20P-A5-D0590-C	82	5.9	6	44	2	-
DR20P-A5-D0600-C	82	6	6	44	2	-
DR20P-A5-D0610-C	91	6.1	6	53	2	-
DR20P-A5-D0620-C	91	6.2	8	53	2	-
DR20P-A5-D0630-C	91	6.3	8	53	2	-
DR20P-A5-D0640-C	91	6.4	8	53	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A5-D0650-C	91	6.5	8	53	2	-
DR20P-A5-D0660-C	91	6.6	8	53	2	-
DR20P-A5-D0670-C	91	6.7	8	53	2	-
DR20P-A5-D0680-C	91	6.8	8	53	2	-
DR20P-A5-D0690-C	91	6.9	8	53	2	-
DR20P-A5-D0700-C	91	7	8	53	2	-
DR20P-A5-D0710-C	91	7.1	8	53	2	-
DR20P-A5-D0720-C	91	7.2	8	53	2	-
DR20P-A5-D0730-C	91	7.3	8	53	2	-
DR20P-A5-D0740-C	91	7.4	8	53	2	-
DR20P-A5-D0745-C	91	7.45	8	53	2	-
DR20P-A5-D0750-C	91	7.5	8	53	2	-

● - 標準庫存 Available stock

DR20P-A5-C碳化鎢鋼出水鑽頭(DX5)

Tungsten Carbide Drill with internal coolant



先端角

140°

Spiral Pointed Angle

加工類型

P M K

Cutting Material

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A5-D0760-C	91	7.6	8	53	2	-
DR20P-A5-D0770-C	91	7.7	8	53	2	-
DR20P-A5-D0780-C	91	7.8	8	53	2	-
DR20P-A5-D0790-C	91	7.9	8	53	2	-
DR20P-A5-D0800-C	91	8	8	53	2	-
DR20P-A5-D0810-C	103	8.1	10	61	2	-
DR20P-A5-D0820-C	103	8.2	10	61	2	-
DR20P-A5-D0830-C	103	8.3	10	61	2	-
DR20P-A5-D0840-C	103	8.4	10	61	2	-
● DR20P-A5-D0850-C	103	8.5	10	61	2	-
● DR20P-A5-D0860-C	103	8.6	10	61	2	-
DR20P-A5-D0870-C	103	8.7	10	61	2	-
DR20P-A5-D0880-C	103	8.8	10	61	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A5-D0890-C	103	8.9	10	61	2	-
DR20P-A5-D0900-C	103	9	10	61	2	-
DR20P-A5-D0910-C	103	9.1	10	61	2	-
DR20P-A5-D0920-C	103	9.2	10	61	2	-
DR20P-A5-D0930-C	103	9.3	10	61	2	-
DR20P-A5-D0935-C	103	9.35	10	61	2	-
DR20P-A5-D0940-C	103	9.4	10	61	2	-
DR20P-A5-D0950-C	103	9.5	10	61	2	-
DR20P-A5-D0960-C	103	9.6	10	61	2	-
DR20P-A5-D0970-C	103	9.7	10	61	2	-
DR20P-A5-D0980-C	103	9.8	10	61	2	-
DR20P-A5-D0990-C	103	9.9	10	61	2	-
DR20P-A5-D1000-C	103	10	10	61	2	-

● - 標準庫存 Available stock



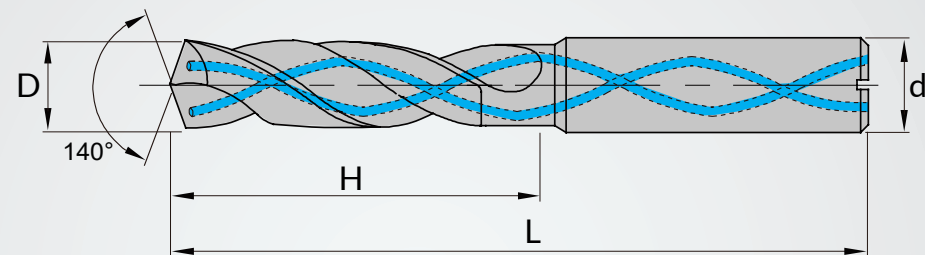
DR20P-A5-C碳化鎢鋼出水鑽頭(DX5)

Tungsten Carbide Drill with internal coolant



先端角
140°
Spiral Pointed Angle

加工類型
P M K
Cutting Material



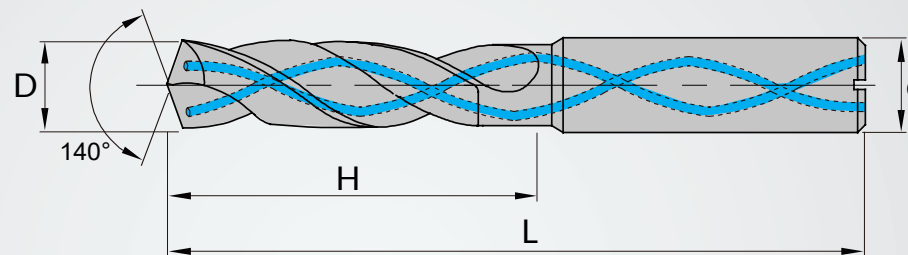
規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A5-D1010-C	118	10.1	12	71	2	-
DR20P-A5-D1020-C	118	10.2	12	71	2	-
● DR20P-A5-D1030-C	118	10.3	12	71	2	-
● DR20P-A5-D1040-C	118	10.4	12	71	2	-
● DR20P-A5-D1050-C	118	10.5	12	71	2	-
DR20P-A5-D1060-C	118	10.6	12	71	2	-
DR20P-A5-D1070-C	118	10.7	12	71	2	-
DR20P-A5-D1080-C	118	10.8	12	71	2	-
DR20P-A5-D1090-C	118	10.9	12	71	2	-
DR20P-A5-D1100-C	118	11	12	71	2	-
DR20P-A5-D1110-C	118	11.1	12	71	2	-
DR20P-A5-D1120-C	118	11.2	12	71	2	-
DR20P-A5-D1130-C	118	11.3	12	71	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A5-D1140-C	118	11.4	12	71	2	-
DR20P-A5-D1150-C	118	11.5	12	71	2	-
DR20P-A5-D1160-C	118	11.6	12	71	2	-
DR20P-A5-D1170-C	118	11.7	12	71	2	-
DR20P-A5-D1180-C	118	11.8	12	71	2	-
DR20P-A5-D1190-C	118	11.9	12	71	2	-
DR20P-A5-D1200-C	118	12	12	71	2	-
DR20P-A5-D1250-C	124	12.5	14	77	2	-
DR20P-A5-D1300-C	124	13	14	77	2	-
DR20P-A5-D1350-C	124	13.5	14	77	2	-
DR20P-A5-D1400-C	124	14	14	77	2	-
DR20P-A5-D1450-C	133	14.5	16	83	2	-
DR20P-A5-D1500-C	133	15	16	83	2	-
DR20P-A5-D1550-C	133	15.5	16	83	2	-

● - 標準庫存 Available stock

DR20P-A8-C碳化鎢鋼出水鑽頭(DX8)

Tungsten Carbide Drill with internal coolant



先端角

140°

Spiral Pointed Angle

加工類型

P M K

Cutting Material

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A8-D0300-C	72	3	6	34	2	-
DR20P-A8-D0310-C	72	3.1	6	34	2	-
DR20P-A8-D0320-C	72	3.2	6	34	2	-
DR20P-A8-D0330-C	72	3.3	6	34	2	-
DR20P-A8-D0340-C	72	3.4	6	34	2	-
DR20P-A8-D0350-C	72	3.5	6	34	2	-
DR20P-A8-D0360-C	72	3.6	6	34	2	-
DR20P-A8-D0370-C	72	3.7	6	34	2	-
DR20P-A8-D0380-C	81	3.8	6	43	2	-
DR20P-A8-D0390-C	81	3.9	6	43	2	-
DR20P-A8-D0400-C	81	4	6	43	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A8-D0410-C	81	4.1	6	43	2	-
DR20P-A8-D0420-C	81	4.2	6	43	2	-
DR20P-A8-D0430-C	81	4.3	6	43	2	-
DR20P-A8-D0440-C	81	4.4	6	43	2	-
DR20P-A8-D0450-C	81	4.5	6	43	2	-
DR20P-A8-D0460-C	81	4.6	6	43	2	-
DR20P-A8-D0470-C	81	4.7	6	43	2	-
DR20P-A8-D0480-C	95	4.8	6	57	2	-
DR20P-A8-D0490-C	95	4.9	6	57	2	-
DR20P-A8-D0500-C	95	5	6	57	2	-
DR20P-A8-D0510-C	95	5.1	6	57	2	-



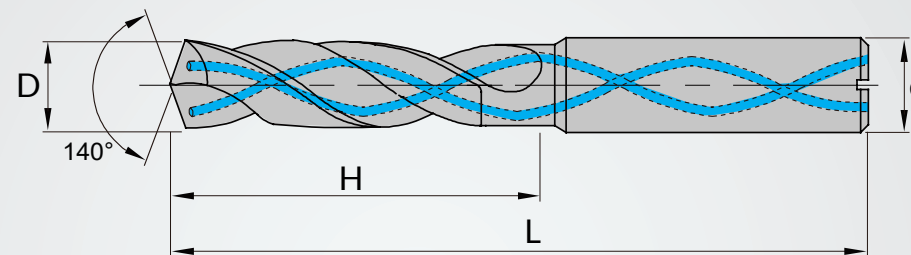
DR20P-A8-C碳化鎢鋼出水鑽頭(DX8)

Tungsten Carbide Drill with internal coolant



先端角
140°
Spiral Pointed Angle

加工類型
P M K
Cutting Material

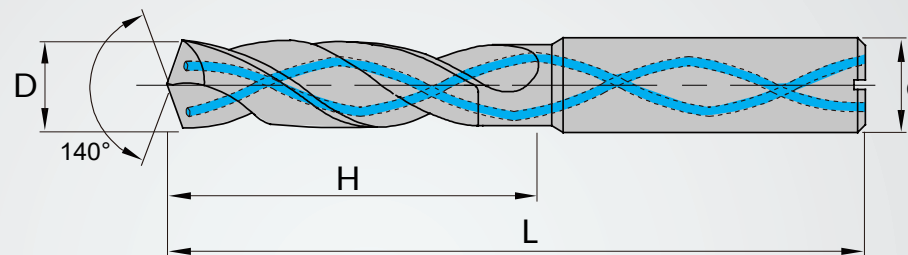


規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A8-D0520-C	95	5.2	6	57	2	-
DR20P-A8-D0530-C	95	5.3	6	57	2	-
DR20P-A8-D0540-C	95	5.4	6	57	2	-
DR20P-A8-D0550-C	95	5.5	6	57	2	-
DR20P-A8-D0560-C	95	5.6	6	57	2	-
DR20P-A8-D0570-C	95	5.7	6	57	2	-
DR20P-A8-D0580-C	95	5.8	6	57	2	-
DR20P-A8-D0590-C	95	5.9	6	57	2	-
DR20P-A8-D0600-C	95	6	6	57	2	-
DR20P-A8-D0610-C	114	6.1	6	76	2	-
DR20P-A8-D0620-C	114	6.2	8	76	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A8-D0630-C	114	6.3	8	76	2	-
DR20P-A8-D0640-C	114	6.4	8	76	2	-
DR20P-A8-D0650-C	114	6.5	8	76	2	-
DR20P-A8-D0660-C	114	6.6	8	76	2	-
DR20P-A8-D0670-C	114	6.7	8	76	2	-
DR20P-A8-D0680-C	114	6.8	8	76	2	-
DR20P-A8-D0690-C	114	6.9	8	76	2	-
DR20P-A8-D0700-C	114	7	8	76	2	-
DR20P-A8-D0710-C	114	7.1	8	76	2	-
DR20P-A8-D0720-C	114	7.2	8	76	2	-
DR20P-A8-D0730-C	114	7.3	8	76	2	-

DR20P-A8-C碳化鎢鋼出水鑽頭(DX8)

Tungsten Carbide Drill with internal coolant



先端角

140°

Spiral Pointed Angle

加工類型

P M K

Cutting Material

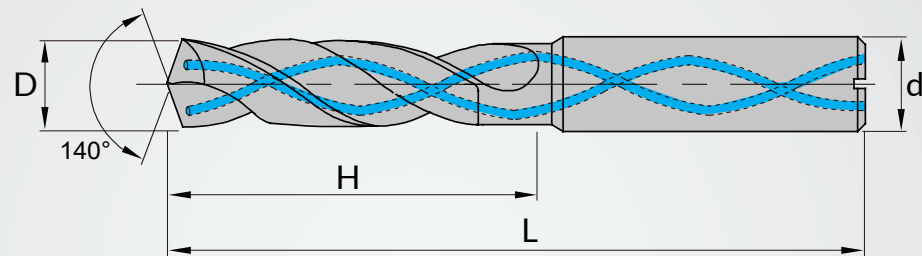
規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A8-D0740-C	114	7.4	8	76	2	-
DR20P-A8-D0750-C	114	7.5	8	76	2	-
DR20P-A8-D0760-C	114	7.6	8	76	2	-
DR20P-A8-D0770-C	114	7.7	8	76	2	-
DR20P-A8-D0780-C	114	7.8	8	76	2	-
DR20P-A8-D0790-C	114	7.9	8	76	2	-
DR20P-A8-D0800-C	114	8	8	76	2	-
DR20P-A8-D0810-C	142	8.1	10	95	2	-
DR20P-A8-D0820-C	142	8.2	10	95	2	-
DR20P-A8-D0830-C	142	8.3	10	95	2	-
DR20P-A8-D0840-C	142	8.4	10	95	2	-
DR20P-A8-D0850-C	142	8.5	10	95	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A8-D0860-C	142	8.6	10	95	2	-
DR20P-A8-D0870-C	142	8.7	10	95	2	-
DR20P-A8-D0880-C	142	8.8	10	95	2	-
DR20P-A8-D0890-C	142	8.9	10	95	2	-
DR20P-A8-D0900-C	142	9	10	95	2	-
DR20P-A8-D0910-C	142	9.1	10	95	2	-
DR20P-A8-D0920-C	142	9.2	10	95	2	-
DR20P-A8-D0930-C	142	9.3	10	95	2	-
DR20P-A8-D0935-C	142	9.35	10	95	2	-
DR20P-A8-D0940-C	142	9.4	10	95	2	-
DR20P-A8-D0950-C	142	9.5	10	95	2	-
DR20P-A8-D0960-C	142	9.6	10	95	2	-



DR20P-A8-C碳化鎢鋼出水鑽頭(DX8)

Tungsten Carbide Drill with internal coolant



先端角
140°
Spiral Pointed Angle

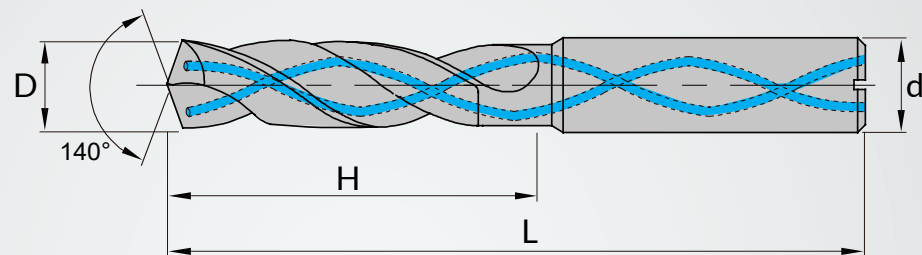
加工類型
P M K
Cutting Material

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A8-D0970-C	142	9.7	10	95	2	-
DR20P-A8-D0980-C	142	9.8	10	95	2	-
DR20P-A8-D0990-C	142	9.9	10	95	2	-
DR20P-A8-D1000-C	142	10	10	95	2	-
DR20P-A8-D1010-C	162	10.1	12	114	2	-
DR20P-A8-D1020-C	162	10.2	12	114	2	-
DR20P-A8-D1030-C	162	10.3	12	114	2	-
DR20P-A8-D1050-C	162	10.5	12	114	2	-
DR20P-A8-D1080-C	162	10.8	12	114	2	-
DR20P-A8-D1100-C	162	11	12	114	2	-
DR20P-A8-D1120-C	162	11.2	12	114	2	-
DR20P-A8-D1150-C	162	11.5	12	114	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A8-D1160-C	162	11.6	12	114	2	-
DR20P-A8-D1180-C	162	11.8	12	114	2	-
DR20P-A8-D1200-C	162	12	12	114	2	-
DR20P-A8-D1250-C	182	12.5	14	133	2	-
DR20P-A8-D1300-C	182	13	14	133	2	-
DR20P-A8-D1350-C	182	13.5	14	133	2	-
DR20P-A8-D1400-C	182	14	14	133	2	-
DR20P-A8-D1450-C	203	14.5	16	152	2	-
DR20P-A8-D1500-C	203	15	16	152	2	-
DR20P-A8-D1550-C	203	15.5	16	152	2	-
DR20P-A8-D1600-C	203	16	16	152	2	-

DR20P-A12-C碳化鎢鋼出水鑽頭(DX12)

Tungsten Carbide Drill with internal coolant



先端角

135°

Spiral Pointed Angle

加工類型

P M K

Cutting Material

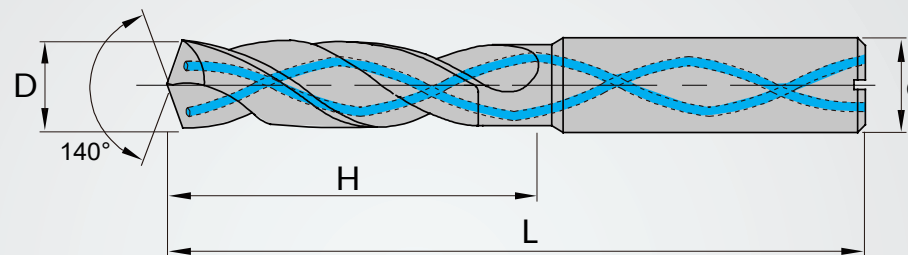
規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A12-D0300-C	90	3	6	50	2	-
DR20P-A12-D0350-C	92	3.5	6	54	2	-
DR20P-A12-D0400-C	102	4	6	64	2	-
DR20P-A12-D0450-C	102	4.5	6	64	2	-
DR20P-A12-D0500-C	121	5	6	83	2	-
DR20P-A12-D0550-C	121	5.5	6	83	2	-
DR20P-A12-D0600-C	121	6	6	83	2	-
DR20P-A12-D0620-C	148	6.2	8	110	2	-
DR20P-A12-D0650-C	148	6.5	8	110	2	-
DR20P-A12-D0700-C	148	7	8	110	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P-A12-D0750-C	148	7.5	8	110	2	-
DR20P-A12-D0800-C	148	8	8	110	2	-
DR20P-A12-D0830-C	180	8.3	10	138	2	-
DR20P-A12-D0850-C	180	8.5	10	138	2	-
DR20P-A12-D0900-C	180	9	10	138	2	-
DR20P-A12-D0950-C	180	9.5	10	138	2	-
DR20P-A12-D1000-C	180	10	10	138	2	-
DR20P-A12-D1100-C	206	11	12	158	2	-
DR20P-A12-D1200-C	206	12	12	158	2	-



DR20P-A15-C碳化鎢鋼出水鑽頭(DX15)

Tungsten Carbide Drill with internal coolant



先端角
140°
Spiral Pointed Angle

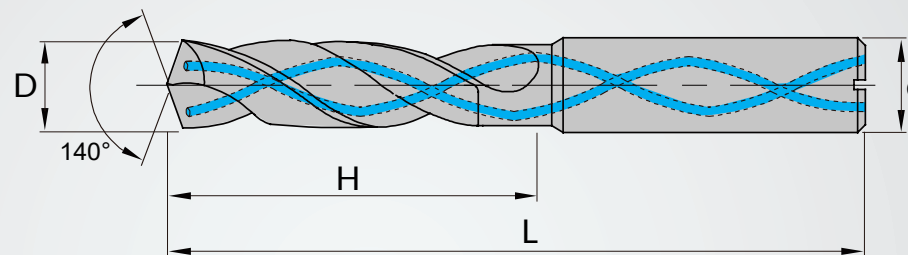
加工類型
P M K
Cutting Material

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P- A15-D0300-C	95	3	6	55	2	-
DR20P- A15-D0350-C	116	3.5	6	76	2	-
DR20P- A15-D0400-C	116	4	6	76	2	-
DR20P- A15-D0450-C	133	4.5	6	93	2	-
DR20P- A15-D0500-C	133	5	6	93	2	-
DR20P- A15-D0550-C	150	5.5	6	110	2	-
DR20P- A15-D0600-C	150	6	6	110	2	-
DR20P- A15-D0620-C	167	6.2	8	127	2	-
DR20P- A15-D0650-C	167	6.5	8	127	2	-
DR20P- A15-D0700-C	167	7	8	127	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR20P- A15-D0750-C	183	7.5	8	143	2	-
DR20P- A15-D0800-C	183	8	8	143	2	-
DR20P- A15-D0830-C	204	8.3	10	160	2	-
DR20P- A15-D0850-C	204	8.5	10	160	2	-
DR20P- A15-D0900-C	204	9	10	160	2	-
DR20P- A15-D0950-C	221	9.5	10	177	2	-
DR20P- A15-D1000-C	221	10	10	177	2	-
DR20P- A15-D1100-C	247	11	12	198	2	-
DR20P- A15-D1200-C	263	12	12	214	2	-

DR30M-A5-C碳化鎢鋼出水鑽頭(DX5)

Tungsten Carbide Drill with internal coolant



先端角

140°

Spiral Pointed Angle

加工類型

M

S

Cutting Material

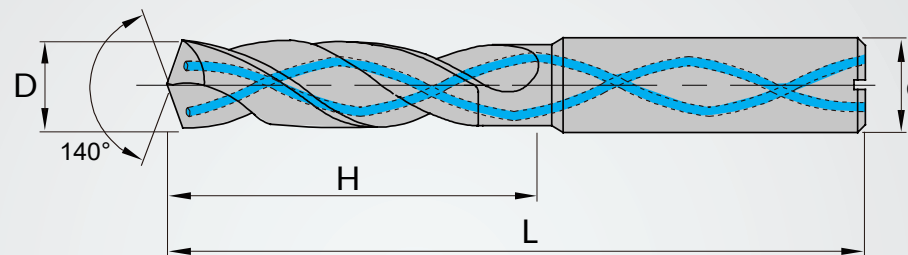
規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR30M-A5-D0500-C	82	5	6	44	2	-
DR30M-A5-D0510-C	82	5.1	6	44	2	-
DR30M-A5-D0520-C	82	5.2	6	44	2	-
DR30M-A5-D0550-C	82	5.5	6	44	2	-
DR30M-A5-D0555-C	82	5.55	6	44	2	-
DR30M-A5-D0580-C	82	5.8	6	44	2	-
DR30M-A5-D0600-C	82	6	6	44	2	-
DR30M-A5-D0610-C	91	6.1	6	53	2	-
DR30M-A5-D0620-C	91	6.2	8	53	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR30M-A5-D0630-C	91	6.3	8	53	2	-
DR30M-A5-D0650-C	91	6.5	8	53	2	-
DR30M-A5-D0660-C	91	6.6	8	53	2	-
DR30M-A5-D0680-C	91	6.8	8	53	2	-
DR30M-A5-D0690-C	91	6.9	8	53	2	-
DR30M-A5-D0700-C	91	7	8	53	2	-
DR30M-A5-D0710-C	91	7.1	8	53	2	-
DR30M-A5-D0740-C	91	7.4	8	53	2	-
DR30M-A5-D0750-C	91	7.5	8	53	2	-



DR30M-A5-C碳化鎢鋼出水鑽頭(DX5)

Tungsten Carbide Drill with internal coolant



先端角
140°
Spiral Pointed Angle

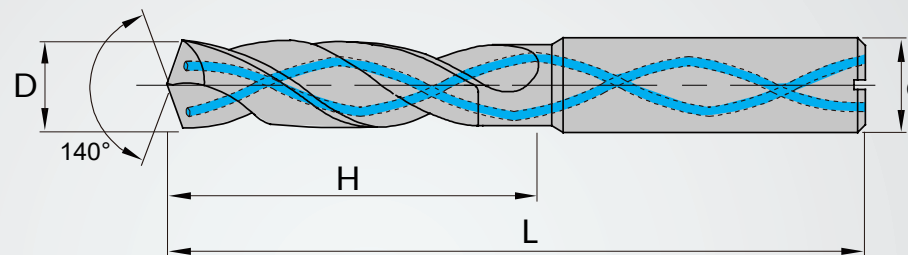
加工類型
M S
Cutting Material

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR30M-A5-D0780-C	91	7.8	8	53	2	-
DR30M-A5-D0800-C	91	8	8	53	2	-
DR30M-A5-D0810-C	103	8.1	10	61	2	-
DR30M-A5-D0840-C	103	8.4	10	61	2	-
DR30M-A5-D0850-C	103	8.5	10	61	2	-
DR30M-A5-D0860-C	103	8.6	10	61	2	-
DR30M-A5-D0870-C	103	8.7	10	61	2	-
DR30M-A5-D0880-C	103	8.8	10	61	2	-
DR30M-A5-D0900-C	103	9	10	61	2	-

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR30M-A5-D0930-C	103	9.3	10	61	2	-
DR30M-A5-D0950-C	103	9.5	10	61	2	-
DR30M-A5-D0960-C	103	9.6	10	61	2	-
DR30M-A5-D0980-C	103	9.8	10	61	2	-
DR30M-A5-D1000-C	103	10	10	61	2	-
DR30M-A5-D1025-C	118	10.25	12	71	2	-
DR30M-A5-D1050-C	118	10.5	12	71	2	-
DR30M-A5-D1060-C	118	10.6	12	71	2	-
DR30M-A5-D1080-C	118	10.8	12	71	2	-

DR30M-A5-C碳化鎢鋼出水鑽頭(DX5)

Tungsten Carbide Drill with internal coolant



先端角

140°

Spiral Pointed Angle

加工類型

M

S

Cutting Material

規格 Spec.	L	D	d	H	T	重量 (KGS) Weight
DR30M-A5-D1100-C	118	11	12	71	2	-
DR30M-A5-D1120-C	118	11.2	12	71	2	-
DR30M-A5-D1150-C	118	11.5	12	71	2	-
DR30M-A5-D1180-C	118	11.8	12	71	2	-
DR30M-A5-D1190-C	118	11.9	12	71	2	-
DR30M-A5-D1200-C	118	12	12	71	2	-
DR30M-A5-D1250-C	124	12.5	14	77	2	-
DR30M-A5-D1300-C	124	13	14	77	2	-
DR30M-A5-D1350-C	124	13.5	14	77	2	-
DR30M-A5-D1400-C	124	14	14	77	2	-
DR30M-A5-D1450-C	133	14.5	16	83	2	-
DR30M-A5-D1500-C	133	15	16	83	2	-
DR30M-A5-D1550-C	133	15.5	16	83	2	-



切削數據

Cutting Conditions

DR20P-A5C

被加工材質 Machining Materials	切削速度 Speed	進給率 (mm/rev)						
	V _c (m/min)	Ø3	Ø4	Ø6	Ø8	Ø10	Ø12	Ø16
P 合金鋼 Alloyed Steels	80(60~110)	0.13(0.09-0.16)	0.17(0.12-0.23)	0.20(0.14-0.28)	0.20(0.14-0.28)	0.20(0.14-0.30)	0.23(0.15-0.32)	0.25(0.18-0.35)
M 不鏽鋼 Stainless Steels	50(40~60)	0.06(0.04-0.08)	0.06(0.04-0.08)	0.08(0.06-0.10)	0.08(0.06-0.10)	0.10(0.08-0.12)	0.10(0.08-0.12)	0.12(0.10-0.14)
K 鑄鐵 Cast Iron	100(60~140)	0.15(0.11-0.18)	0.17(0.13-0.20)	0.20(0.15-0.25)	0.25(0.17-0.32)	0.28(0.20-0.36)	0.30(0.22-0.42)	0.35(0.25-0.45)

DR20P-A8C

被加工材質 Machining Materials	切削速度 Speed	進給率 (mm/rev)						
	V _c (m/min)	Ø3	Ø4	Ø6	Ø8	Ø10	Ø12	Ø16
P 合金鋼 Alloyed Steels	80(60~110)	0.13(0.09-0.16)	0.17(0.12-0.23)	0.20(0.14-0.28)	0.20(0.14-0.28)	0.20(0.14-0.30)	0.23(0.15-0.32)	0.25(0.18-0.35)
M 不鏽鋼 Stainless Steels	50(40~60)	0.06(0.04-0.08)	0.06(0.04-0.08)	0.08(0.06-0.10)	0.08(0.06-0.10)	0.10(0.08-0.12)	0.10(0.08-0.12)	0.12(0.10-0.14)
K 鑄鐵 Cast Iron	100(60~140)	0.15(0.11-0.18)	0.17(0.13-0.20)	0.20(0.15-0.25)	0.25(0.17-0.32)	0.28(0.20-0.36)	0.30(0.22-0.42)	0.35(0.25-0.45)

DR20P-A12C/15C

被加工材質 Machining Materials	切削速度 Speed	進給率 (mm/rev)						
	V _c (m/min)	Ø3	Ø4	Ø6	Ø8	Ø10	Ø12	Ø16
P 合金鋼 Alloyed Steels	80(60~110)	0.13(0.09-0.16)	0.17(0.12-0.23)	0.20(0.14-0.28)	0.20(0.14-0.28)	0.20(0.14-0.30)	0.23(0.15-0.32)	0.25(0.18-0.35)
M 不鏽鋼 Stainless Steels	50(40~60)	0.06(0.04-0.08)	0.06(0.04-0.08)	0.08(0.06-0.10)	0.08(0.06-0.10)	0.10(0.08-0.12)	0.10(0.08-0.12)	0.12(0.10-0.14)
K 鑄鐵 Cast Iron	100(60~140)	0.15(0.11-0.18)	0.17(0.13-0.20)	0.20(0.15-0.25)	0.25(0.17-0.32)	0.28(0.20-0.36)	0.30(0.22-0.42)	0.35(0.25-0.45)

DR30M-A5C

被加工材質 Machining Materials	切削速度 Speed	進給率 (mm/rev)					
	V _c (m/min)	Ø4	Ø6	Ø8	Ø10	Ø12	Ø16
M 不鏽鋼 Stainless Steels	60(40~80)	0.08(0.04-0.10)	0.08(0.06-0.10)	0.08(0.06-0.12)	0.10(0.08-0.14)	0.12(0.10-0.18)	0.14(0.10-0.18)
S 高溫合金 Refractory Alloys	35(20~50)	0.06(0.04-0.08)	0.08(0.05-0.10)	0.09(0.06-0.12)	0.10(0.08-0.12)	0.12(0.10-0.16)	0.14(0.10-0.18)



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